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## **Studies Directed Toward the Total Synthesis of Acarbose: The Trisaccharide Domain**

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Abstract: The use of glycals in the construction of  $\alpha$ -glycosides is illustrated in the synthesis of the trisaccharide domain of acarbose.

Acarbose is a very potent  $\alpha$ -glycosidase inhibitor.<sup>1</sup> It was isolated from the strains of actinomycetales in 19772, and is currently undergoing evaluation in Europe as an orally active anti diabetic agent. $3$  We have set for ourselves the goal of a total synthesis of acarbose. A construction of acarbose has been achieved by Ogawa, 4 however the carbohydrate domain has not been obtained by total synthesis. In the previous Letter we described a novel synthesis of the aglycone valienamine entity using an S<sub>N</sub>2' displacement reaction of an allylic spiroepoxide. In this paper, we focus on the synthesis of the carbohydrate domain.



This problem held particular interest for us in view of the involvement of our laboratory with glycals as building blocks in the construction of oligosaccharides. The  $\alpha$ -linked 1,2-anhydro sugars, available in one step from glycals, have been widely exploited as glycosyl donors to generate a variety of  $\beta$ -glycosides.<sup>5</sup>

We saw in the synthesis of the acarbose carbohydrate domain, the opportunity to confront the issue of utilizing  $\alpha$ -glycal epoxides in the construction of oligosaccharides containing one or more  $\alpha$  linkages. Earlier an approach to this problem was described. Fluoridolysis of such an epoxide leads to 1 $\beta$ ,  $2\alpha$  fluorohydrins.<sup>6</sup> Protection of the C<sub>2</sub> hydroxyl group with a non participating function allows for introduction of an  $\alpha$  glycosidic bond by use of a 1 $\beta$  fluoro glycosyl donor.<sup>7</sup> The challenge of a synthesis of the oligosaccharide domain of acarbose provided us with a chance to study the implementation of this concept in a more functionalized setting. We report herein the first total synthesis of the oligosaccharide domain of acarbose using glycal *epoxides as building blocks.* 

The program started with commercially available triacetyl glucal (4) which was converted by straightforward steps to epoxide  $(5)$ . This epoxide was used for the introduction of a 1 $\beta$  fluoro function.6 The resultant C2 hydroxyl group was protected as a 'non-participating' benzyl ether (see compund 6). Alternatively epoxide 5 was solvolyzed with aqueous acetone (see compound 7) and the resulting 1,2 diol was protected as its  $1\alpha,2\alpha$  isopropylidene derivative. Oxidative removal of the PMB group liberated the C4 hydroxyl group (see compound 5). Coupling of 6 and 7 was carried out under standard Mukaiyama-Nicolaou $8,9$  conditions providing disaccharide 8. Once again, removal of the PMB group liberated a unique hydroxyl group at C4' (see compound 9).



a) NaOMe, MeOH, 97 %; (Bu<sub>3</sub>Sn)<sub>2</sub>O, benzene, reflux, BnBr, (n-Bu)<sub>4</sub>NBr, reflux, 73%; NaH, PMBCI, DMF, 82%; dimethyl dioxirane, acetone, quant., b) TBAF, THF, overnight, 66%; NaH, BnBr, DMF, 72%, c) aq-acetone, reflux, >90 %; acetone, p- TsOH, CuSO<sub>4</sub>, 73 %; DDQ, **wet CH<sub>2</sub>Cl<sub>2</sub>, 86%, d) SnCl<sub>2</sub>, AgClO<sub>4</sub>, 2,6-di-t-butylpyridine, 4 Å MS, Et<sub>2</sub>O, 73 % (8:1 = α:β)** 

**In** a parallel sequence, D-fucose (10) was converted via its methyl glycoside, to its 2,3 dibenzyl derivative 11.<sup>10</sup> Protection of the C4 hydroxyl group of 11 as a benzoate occurred uneventfully as did conversion of the methyl glycoside at  $C<sub>1</sub>$  to the anomeric mixture of fluorosugars, shown as  $12.10$  Coupling of  $9 + 12$  was, again, conducted under Mukaiyama-Nicolaou  $8.9$  conditions to provide 13. There was also generated the C1" epimer of 13 (13:  $C1"$  epimer= $\sim$ 6:1). Compound 1311 was fully purified by HPLC.



1) MeOH, H<sup>+</sup>- resin, reflux, 45%; (Bu<sub>3</sub>Sn<sub>k</sub>O, toluene, reflux; BnBr, (n-Bu) <sub>4</sub>NBr, toluene, reflux, **45 %g) BzCt, DMAP, Py, 89 %; HCI-aq-AcOH, reflux, 71 %; DABT, THF, -30 O, 15 min, 94 %:**  h) SnCI<sub>2</sub>, AgCIO<sub>4</sub>, di-t-butylpyridine, 4Å MS, Et <sub>2</sub>O

**It** will be noted that in 13 the axial hydroxyl of the fucose domain is uniquely protected as a **benzoate. The possibility of coupling suitably equipped versions of valienamine with a leaving group derived from this accessible C4" hydroxyl group constitutes a central element of the total synthesis plan.** 

Clearly, much remains to be learned before a fully pleasing total synthesis of acarbose is achieved by this methodology. **However, the synthesis of trisaccharide 13 already demonstrates the value of glycal epoxides in providing simplified access to a-glycosides including a system with two such consecutive linkages. The potential of using this reiteratable logic in the synthesis**  of cyclodextrins<sup>12</sup> is apparent.

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- 11<sup>1</sup> H-NMR data for 9 (400 MHz, CDCl3)  $\delta$  7.32-7.20 (m, 25H), 5.67 (d, 1H, J = 4.9 Hz), 5.20 (d, lH, J = 3.8 Hz), 4.92 (d, lH, J = 11.3 Hz), 4.71 (d, lH, J = 11.3 Hz), 4.65 (d, lH, J = 12.0 Hz), 4.56-4.52 (m, 5H), 4.49 (d, 1H, J = 12.3 Hz), 4.39 (d, 1H, J = 12.2 Hz), 4.28 (m, 1H), 4.12-4.09 (m, lH), 4.04-3.98 (m, 2H), 3.79-3.61 (m, 6H), 3.56-3.53 (m, lH), 3.49-3.44 (m, 2H), 1.57 (s, 3H), 1.37 (s, 3H); for 13 (400 MHz, CDC13) 8 7.99 (d, 2H, J = 8.4, 1.4 Hz), 7.58 (m, lH), 7.42 (t, 2H, J = 8.0 Hz), 7.32-7.10 (m, 35H), 5.69-5.67 (m, 2H), 5.45 (d, 1H, J = 1.9 Hz), 5.16 (d, 1H, J = 3.7Hz),4.92(d,1H,J=11.7Hz),4.84(d,1H,J-11.6Hz),4.72(d,lH,J=11.2Hz),4.67-4.64 (m, 2H), 4.59-4.52 (m, 4H), 4.48-4.42 (m, 5H), 4.40-4.28 (m, lH), 4.15-3.90 (m, 7H), 3.84-3.75 (m, 3H), 3.62-3.48 (m, 3H), 1.59 (s, 3H), 1.37 (s, 3H), 0.99 (d, 3H, J = 6.5 Hz)

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